

**TECHNICAL DATA SHEET**

Revision date: 12.05.2021

**PLASTIC FILLING PRIMER**

<b>Article number:</b>	<b>26015</b>
<b>Colour:</b>	Light grey
<b>Intended use:</b>	Car refinishing product/ Filler
<b>General characteristics:</b>	Chamäleon Plastic Filling Primer Spray is a fast drying plastic primer with good filling properties for the use on many commonly used plastics in the automotive sector. Due to its special formulation Plastic Filling Primer Spray can also be applied on extremely difficult plastics such as PP without additional pretreatment. Complex processes such as flame treatment or plasma processing become unnecessary in many cases. Recoatable with 1K and 2K topcoats.
<b>Substrate:</b>	Adhesion promoter for the following substrates/plastics: PP-EPDM, ABS, PC, ABS-PC, PP PMMA, PA, PUR, PVC and GfK
<b>Pretreatment / Cleansing:</b>	Pre-cleansing
<b>Quality and properties:</b>	<ul style="list-style-type: none"> <li>▪ Excellent adhesion</li> <li>▪ Fast drying</li> <li>▪ Adhesion promoter for PP</li> </ul>

**Application process:**

**Preparation:** Shake can vigorously until the mixing balls move freely!

**Application:** 2 - 3 faint coats. Dry film thickness approx. 15 - 40 µm.

**Flash-off:** 2 - 3 min. between each coating

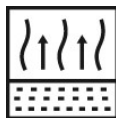
**After use:** Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.



2 min



2 - 3 faint coats



2-3 min



Dust dry: approx. 5 - 10 min.

Recoatable: approx. 15 - 20 min.

Drying	Dust dry	Recoatable
Object temperature	approx. 5 - 10 min.	approx. 15 - 20 min.

**Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

**Storage:**

In tightly closed original containers at least 2 years shelf life

**VOC-Regulation:**

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 757 g/l VOC [ 6.32 lbs/gal]

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding safety data sheet.