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TECHNICAL DATA SHEET

RAL SPRAYS

Article number:

28001-28012

Intended use:

General characteristics:

Product characteristics:

Car refinishing Product/Paint

High quality lacquer to treat surfaces, treated and untreated, of wood, metal, aluminium, glass, stone and various types of plastic.

- Excellent coverage and filling property
- Lasting colour and gloss
- Scratch-, shock- and impact-resistant
- Resistant to petrol, chemicals and weather influences
- Corrosion preventive
- Excellent adhesion

Applications:

Chains liable to light load Locks Garden Tools Fasteners (screws, bolts and nuts) Pedals Hometrainer Skeelers, Skates, Skateboards Fastenings Tools Machinery Motions

Physical and Chemical Characteristics:

Contents	: 400 ml
Base	: Alkyd resin
VOC-content	: Approximately 83% w/w
Solid content	: Approximately 17% w/w
Gloss	: High gloss and matt
Coverage	: 1 to 1,50 m ²
Dust dry	: After 30 to 60 minutes
Tack free	: After 3 to 4 hours
Hardened/re-sprayable	: After 24 hours
Heat resistant	: To 110°C



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Usage:

Before use, carefully read the directions on the packaging and act accordingly.

Pre Treatment

The surface should be clean, dry and free of grease. Remove loose old lacquer and rust and sand the surface. Apply a layer of primer suitable for the surface. After drying, sand the base layer (grain 600). **Treatment**

The surface should be clean, dry and free of grease. The aerosol should have room temperature. Best processing temperature 15 to 25°C. Before use, shake the aerosol for 2 minutes and spray a sample. Distance to the surface to be treated approximately 25 to 30 centimetre. Apply the lacquer in several thin layers. Before applying the next layer, again shake the aerosol. Even when the lacquer has hardened, do not treat with acrylic lacquer or nitro-cellulose lacquer. After use, clean the valve (turn aerosol upside down and press the nozzle for approximately 5 seconds). The drying time depends on the ambient temperature, the humidity of the air and the thickness of the lacquer applied.

Data: 16, October 2014 This release replaces all eventually earlier issued versions.

For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: <u>info@chamaeleon-produktion.de</u> See information on safety in Safety Data Sheet.