



CHAMÄLEON GMBH / RUDOLF-DIESEL-STRASSE 8A / 69115 HEIDELBERG / GERMANY

CHAMÄLEON GMBH
RUDOLF-DIESEL-STRASSE 8A
69115 HEIDELBERG
GERMANY

FON 0049 (0) 6221 - 520 440
FAX 0049 (0) 6221 - 520 449
MAIL INFO@CHAMAELEON-PRODUKTION.DE
WEB WWW.CHAMAELEON-PRODUKTION.DE

TECHNICAL DATA SHEET

Revision date: 14.11.2023

FINE STRUCTURE PAINT BLACK

Article number:	26344
Color:	Black
Intended use:	Car refinishing product/ Spray varnish
General characteristics:	<p>Structure spray restores structure to damaged plastics or exterior car parts e.g. bumpers, mirrors, door frames and tuning parts as well as car interiors e.g. dashboard, door trim, center console and boot lining.</p> <ul style="list-style-type: none">▪ High-grade nitro-combi quality▪ Satin gloss▪ Quick drying▪ Excellent color retention: weather and UV-resistant▪ Suitable for painting and repair of in- and outdoor objects▪ re-coatable

TECHNICAL CHARACTERISTICS

Base: Special resin

Smell: Characteristic

Efficiency: depending on consistence and color of the ground: 400 ml are sufficient for 1,0 - 1,5 m²

Size: aerosol cans, maximum nominal volume 400 ml

APPLICATION PROCESS:

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +12 °C and max. air humidity should not exceed 80%.

Before use, carefully read and observe the warning texts on the label!

Processing tips:

STEUERNUMMER/TAX NR.: DE 231468544
EORI NR./CUSTOMS NR.: DE 6029442 / HRB 9778
GESCHÄFTSFÜHRER/CEO: SASCHA HAGEMANN

BANK HEIDELBERGER VOLKSBANK EG
IBAN DE78 6729 0000 0042 8627 03
BIC GENODE61HDI

- Clean surface thoroughly with Chamäleon Silicone remover.
- Area to be treated must be dry, clean and free of dust and grease.
- On plastic parts always use Chamäleon Plastic Primer; on other surfaces use regular Chamäleon Primer
- Fill and sand uneven surfaces. Before applying, generously mask off around the repair spot. Larger surfaces should be masked off at creases and edges of the car body, too.
- Shake can vigorously for 3 minutes
- Carry out spray test.
- The structural density and effect are dependent on the number of coats and the spraying distance.
- Spray several thin coats from a distance of approx. 25 cm, in 3 to 5 minute intervals
- After 3 hours drying time, it is possible to apply a topcoat. Depending on the thickness of the applied topcoat, the intensity of the achieved structure can vary.

ATTENTION:

Do not spray over synthetic paints!

For professional use only

Wear an appropriate respirator (recommended type A2/P3)

Drying	Dust dry	Dry to touch	Overcoatable
Object temperature 20 °C, 50% relative air humidity	approx. 10 min	approx. 50 min	3h

The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.

After use:

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Shelf life:

120 months, if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety data sheet.