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## TECHNICAL DATA SHEET

### NC PUTTY

<b>Article number:</b>	<b>15100, 15101</b>
<b>Intended use:</b>	Car refinishing Product/ Knife filler/ Surfacer
<b>General characteristics:</b>	NC Putty is an one component fine putty on nitrocellulose base of good adhesion to iron, steel and hard, sanded old coatings.

### Physical and Chemical Characteristics:

Colour shade	grey		
Mixing ratio			
Hardener			
Thinners			
Spraying viscosity 20° C			
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar – Spray gun			
Airless / Airmix			
Pot life			
Coat thickness / dry film	max. 80 µm dry film per coat		
Curing time / Flash off time	consider a flash off time of approx. 1 h before the application of the next coat		
Dry	recoat time	dust dry	set to touch
Object Temp. 20° C Object Temp. 60° C	recoatable and sandable after 1 – 2 h.		
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 444 g/l VOC [ 3,7 lbs/gal]		

### Remarks:

Degrease, derust and sand the substrate. Remove completely the old thermoplastic paintings. Then apply NC Putty without any hardener. Avoid coat thickness more than 80 µm per coat and allow a cure time of approx. 1 h between the next coats. After drying NC Putty may be sanded without any difficulty. Re-coatable with all of the usual paint systems.



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All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

***Data: 24, February 2015***

***This release replaces all eventually earlier issued versions.***

***For the additional information that is not included to the Technical Data Sheet apply to the supplier: e-mail: [info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)  
See information on safety in Safety Data Sheet.***