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TECHNICAL DATA SHEET

CHAMÄLEON AEROSOL PRIMER FILLER PREMIUM

Article number:	14012
Intended use:	Preparation
General characteristics:	For use on steel, galvanized and aluminum surfaces

Product characteristics:

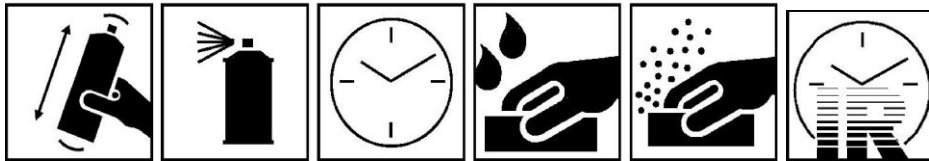
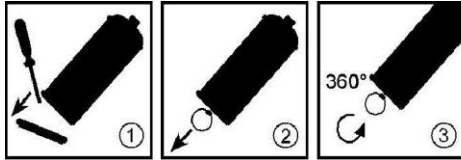
- non-isocyanate
- long pot life
- fast air-drying time
- smooth flow
- universally applicable on painted and metallic surfaces, properly prepared
- favourable 200 ml spray can to avoid paint residues
- easy, time-saving application
- good adhesion to bare sheet steel, zinc-coated steel and aluminium
could be varnished with ColorMatic basecoats, RAL-Acrylic

Application properties:

- 2-3 spray passes, 40 bis 60µ
- 3 min. flash-off time between spray passes
- very rapid drying, after 45 min. 70°F (20°C) or 30 min. 140-160°F (60°C) sanding
- after 20 min. air-drying wet-on-wet re-coating
- infra-red drying 15-20 min.
- after drying, wet sanding with P800-1.000 or dry sanding with P400-500



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2 min. 2-3 = 40-60µ air-drying P800 - 1000 P400 – 500 15-20 min.
45 min = 20°C

Substrate:

- bare sheet steel, cleaned and sanded
- zinc-coated steel, cleaned and sanded
- aluminium, cleaned and sanded
- PE-filler, cleaned and sanded
- prime plastic surfaces before with 1K Plastic Primer

Preparation:

- clean surface with ColorMatic Silicone Remover Art. no. 174 469, afterwards sand with appropriate grit
- old painted surfaces, cleaned and sanded

Mixing of 2K Primer Filler with hardener:

Remove protecting cap from the bottom of the can. Take out the ring and mount the ring through the whole of the bolt.

To mix the hardener with the A-component, place can upside down on even surface, then pull the bolt at the bottom of the can with the aid of the metal ring as far as it will go.

By a following 360° turn the cartridge will be completely opened and the hardener will be released. By the shaking of the can the component A will be mixed with the hardener with the exact, pe-determined mixing-ratio.

- shake spray-can vigorously for 2 minutes
- spray to test
- pot life: 24 h at least



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Important:

- for professional use only
- shelf life: 24 months at 70°F (20°C)
- the use of a **respirator mask** is necessary!
- notice EU-safety data sheet as well as handling and warning notices on the label

*For the additional information that is not included to the Technical Data Sheet apply to the supplier:
e-mail: info@chamaeleon-produktion.de
See information on safety in Safety Data Sheet.*