



Chamäleon GmbH
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TECHNICAL DATA SHEET

CHAMÄLEON SPRAYING FILLER

Article number: 14075, 14078

Intended use: Filler/ Surfacer

General characteristics: For the filling of coarse scratches from sanding, pores and other unevennesses in one go. Compared to other conventional fillers it allows to continue with repair work quickly. Includes hardener. For use on blank steel, polyester putty, old paint coats (except thermoplastic acrylates) and GRP. For preparation and finishing your filling job, we recommend sand papers for dry and wet sanding. Chamäleon Spray Putty is a 2-component spray putty on basis of polyester.

Quality and properties:

- Quick and easy working
- Quick drying allows quick working
- High elasticity
- Good adherence
- Easy to sand, even after a longer period
- Resistant to weak acids and bases, propellants, solvents, water and de-icing salt

Technical characteristics:

Basis:	polyester resin with mineral fillers
Colour:	beige
Smell:	styrol
Consistence:	soft, thixotropic
Pot life / Working time at 20°C:	abt. 30 minutes
Drying time (at 20°C, 50% relative air humidity):	can be sanded after approx. 2 - 3 hours (Drying time: 120 min. at 20°C; 30 min. at 60°C; 15 min. at 80°C)



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Flash point:	approx. 33°C (resin); not applicable for hardener
Density at 20°C:	putty 1.5 g/cm ³ hardener 1.0 g/cm ³
Addition of hardener:	2 %
Temperature resistance of the cured material:	120°C

Application:

Before use, carefully read and observe the warning texts on the label!

- The ground has to be clean, dry and free from fat.
- Mix the filler with the hardener well in the mentioned ratio.
- Work only with gravity spray gun
- Application in several wet-in-wet coats is possible.
- Spray pressure: 2 - 4 bar
- Jet size: 1.8 - 3.0 mm
- Before application of the finish coat you should apply a 2K primer, in order to avoid formation of "bubbles".
- Do not use directly on zink-plated surfaces, these have to be primed with a suitable zinc primer before.

Environment:

Environmentally sound:	The Chamäleon Spray Putty is 100% free of heavy metals. The caps and packagings are made of recyclable material.
Disposal:	Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Storage stability:	18 months if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%) in the unopened original container. Protect from direct sunlight, frost and humidity.
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Packaging:

Filler:	1.2 kg tin
Hardener:	25 g plastic bottle



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*For the additional information that is not included to the Technical Data Sheet apply to the supplier:
e-mail: info@chamaeleon-produktion.de
See information on safety in Safety Data Sheet.*